ANW35 / 41 / 50
ANW3500 / 4100 / 5000 (for North America)

## Front and back machining

## on one machine

This dual spindle, dual turret CNC lathe integrates and streamlines your machining processes. The standardequipped swing arm robot provides flexibility in automating your manufacturing system. By using the Fufi pass through concept, line


The above photo includes options.

## 䀦 For a safe and clean environment

 Vertical bed for effective chip disposalThe AN series features a vertical column with the cutting point directly above the chip disposal port at the bottom of the cutting area. Combined with Fuji's hinge-type chip conveyor (standard equipment) chips are cleared quickly and thoroughly from the cutting area.


## 罜 Rough and finish cutting

Dual opposed spindles are mounted on the rock-solid column designed through CAE structural analysis. Light and heavy machining is possible simultaneously on both spindles.




ANW35 / ANW3500

|  | Interrupted cutting steel | Finishing of aluminum |
| :---: | :---: | :---: |
| Spindle speed | 825R.P.M | 1,100 R.P.M |
| Feed | $0.1 \mathrm{~mm} / \mathrm{rev}$ | $0.03 \mathrm{~mm} / \mathrm{rev}$ |
| Depth of cut | $2 \mathrm{~mm} / \mathrm{side}$ | $0.1 \mathrm{~mm} / \mathrm{side}$ |
| Insert | Cermet | Diamond compax |
| material | C45 (DIN) | Aluminum |

## 罳 ANW series line up



## 彗 Specifications for ANW series

Machine specifications

|  | ANW35/3500 | ANW41/4100 | ANW50/5000 |
| :---: | :---: | :---: | :---: |
| Recommended work size mm[inch] | ø250 X 110 [ø9.8 X 4.3] | ø300 X 120 [ø11.8 X 4.7] | ø500 X 250 [ø19.7 X 9.8] |
| Spindle dia mm[inch] | ø100 [ø3.9] | ø120 [ø4.7] | ø150 [ø5.9] |
| Spindle nose | A2-6 | A2-8 | A2-11 |
| Spindle bore mm[inch] | ø56 [ø2.2] | ø67 [ø2.6] | ø67 [ø2.6] |
| Spindle speed min-1 | Max. 3500 | Max. 3000 | Max. 2500 |
| Spindle motor kw[hp] | 15/18.5 [20/25] | 18.5/22 [25/30] | 37/45 [50/60] |
| Number of tool stations | 8+8 | 12+12 | 10+10 |
| Turret index time sec | 0.4 | 1.2 | 1.0 |
| Turret mechanism | Cam | Two piece coupling | Two piece coupling |
| Chuck size inch | 8(10) | 10 | 15 |
| CNC control | FANUC 0i-TD | FANUC 0i-TD | FANUC 0i-TD |
| Slide stroke $\quad \mathrm{X}$-axis $\quad \mathrm{mm}[$ inch ] | 225 [8.86] | 265 [10.43] | 345 [13.58] |
| Z-axis mm[inch] | 405 [15.94] | 455 [17.91] | 930 [36.61] |
| Feed motor $\quad$ X-axis $k w[h p]$ | 3.0 [4.0] | 4.0 [5.4] | 4.0 [5.4] |
| Z-axis kw[hp] | 3.0 [4.0] | 4.0 [5.4] | 4.0 [5.4] |
| Robot Specifications |  |  |  |
| Robot | L292-L | $\begin{gathered} \hline \text { L292-B1 } \\ \text { option : L292-J } \end{gathered}$ | L292-G |
| Carrying capacity $\quad \mathrm{kg}$ [ lb. ] | 7+7 [15+15] | $\begin{aligned} & 10+10[22+22] \\ & \text { option: } 30[66] \end{aligned}$ | 40 [88] |
| Robot controller | MAX SP1 | MAX SP1 | MAX SP1 |
| Machine Size |  |  |  |
| Footprint mm X mm [ feet, inch X feet, inch ] | $3490 \times 1955$ [11'5" X 6'5"] | $3570 \times 2105$ [11'9" $\times 6$ 6'11"] | $4700 \times 2645$ [15'5" $\times 888$ '] |
| Machine height mm [ feet, inch ] | 2310 [7'7'] | 2420 [7'11"] | 2980 [9'9'] |
| Machine weight kg [ lb . ] | 8500 [18700] | 9000 [19800] | 12000 [26400] |
| Machine specifications with live tool |  |  |  |
|  | ANW35/3500 | ANW41/4100 |  |
| Rotary speed $\mathrm{min}^{-1}$ | 3000 | 5000 |  |
| Output kw[hp] | 3.0 [4.0] | 2.2/3.7 [3/5] |  |
| Holder size mm | ø1~16 | ø1~20 |  |
| Number of tool | 8 | 12 |  |
| Machine specifications with tailstock |  |  |  |
|  | ANW35/3500 |  |  |
| Max.work length mm[inch] | 250 [9.8] |  |  |
| Center built-in type | MT. 4 |  | Specifications are subject to change without notice. |
| Quill stroke mm[inch] | 130 [5.1] |  |  |
| Quill dia mm[inch] | ø100 [ø3.9] |  |  |

