# **C**Sseries





Front Facing(Parallel)2 Spindle 2 Turret CNC Lathe with Gantry Robot.

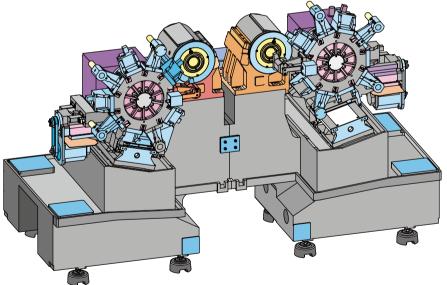
This dual spindle, dual turret CNC lathe is engineered for performance, built fully automated with fast gantry robot. Compact in size, the machine is designed for high rigid and accuracy. The CSD200 with dual robot is available for high speed and high output production.



# **High Rigidity**

#### **Example 2** Column

The thermally stable and space saving design is equipped with a zero center type head stock and high speed turret, ensuring optimum quality.



## **III** Highly Rigid Slides

The CSD 300/400 utilizes box way construction in both x and z axis. The compact CSD 200 utilizes box ways for the X axis and linear roller ways for Z axis

Ball screw rigidity has been improved by incorporating a 3 x 3 row X axis support.

## III High Speed Turret

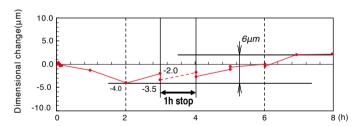
High speed servo cam lock style.





# **Excellent Thermal Displacement Properties**



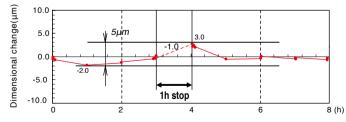


Dimensional change after 8h running

±3µm

Dimensional change after 1h stop  $\pm 0.75 \mu m$ 

### ## CSD300/CSS300

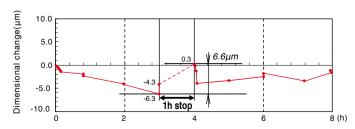


Dimensional change after 8h running

±2.5μm

Dimensional change after 1h stop
±2µm

#### ## CSD400/CSS400



Dimensional change after 8h running

±3.3µm

Dimensional change after 1h stop

±2.3µm

The above-mentioned data is actual values, but not a performance guarantee.